

NEW

Brushless DC-Servomotors

1,02 mNm

For combination with
 Gearheads:
 10/1, 12/3, 12/4, 12/5
 Drive electronics:
 Speed Controller, Motion Controller

Series 1218 ... B

	1218 S	006 B	012 B	
1 Nominal voltage	U_N	6	12	Volt
2 Terminal resistance, phase-phase	R	3,14	12,0	Ω
3 Output power ¹⁾	$P_{2 \text{ max.}}$	4,3	4,2	W
4 Efficiency	$\eta_{\text{ max.}}$	57,4	57,0	%
5 No-load speed	n_o	29 200	30 400	rpm
6 No-load current (with shaft \varnothing 1,2 mm)	I_o	0,126	0,067	A
7 Stall torque	M_H	3,4	3,4	mNm
8 Friction torque, static	C_o	0,107	0,107	mNm
9 Friction torque, dynamic	C_v	$4,24 \cdot 10^{-6}$	$4,24 \cdot 10^{-6}$	mNm/rpm
10 Speed constant	k_n	5 207	2 713	rpm/V
11 Back-EMF constant	k_E	0,192	0,369	mV/rpm
12 Torque constant	k_M	1,83	3,52	mNm/A
13 Current constant	k_i	0,545	0,284	A/mNm
14 Slope of n-M curve	$\Delta n / \Delta M$	8 914	9 249	rpm/mNm
15 Terminal inductance, phase-phase	L	34	130	μH
16 Mechanical time constant	τ_m	7	7	ms
17 Rotor inertia	J	0,080	0,080	gcm^2
18 Angular acceleration	$\alpha_{\text{ max.}}$	423	425	10^3 rad/s^2
19 Thermal resistance	$R_{\text{th} 1} / R_{\text{th} 2}$	13 / 49,0		K/W
20 Thermal time constant	τ_{w1} / τ_{w2}	4 / 265		s
21 Operating temperature range:				
– motor		– 20 ... +100		$^{\circ}\text{C}$
– coil, max. permissible		+125		$^{\circ}\text{C}$
22 Shaft bearings		ball bearings, preloaded		
23 Shaft load max.:				
– radial at 10 000/30 000 rpm (3,7 mm from mounting flange)		3,5 / 2,8		N
– axial at 10 000/30 000 rpm (push-on only)		2,0 / 1,0		N
– axial at standstill (push-on only)		11		N
24 Shaft play:				
– radial	\leq	0,012		mm
– axial	$=$	0		mm
25 Housing material		aluminium, black anodized		
26 Weight		8,3		g
27 Direction of rotation		electronically reversible		
Recommended values - mathematically independent of each other				
28 Speed up to ²⁾	$n_{e \text{ max.}}$	67 000	67 000	rpm
29 Torque up to ^{1) 2)}	$M_{e \text{ max.}}$	1,02	0,99	mNm
30 Current up to ^{1) 2)}	$I_{e \text{ max.}}$	0,71	0,36	A

¹⁾ at 40 000 rpm

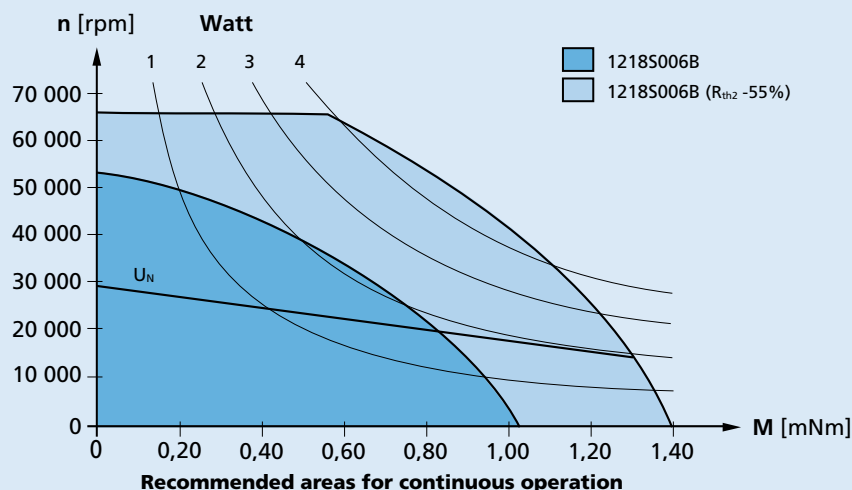
²⁾ thermal resistance $R_{\text{th} 2}$ by 55% reduced

Note:

The diagram indicates the recommended speed in relation to the available torque at the output shaft for a given ambient temperature of 22°C.

The diagram shows the motor in a completely insulated as well as thermally coupled condition ($R_{\text{th} 2}$ 55% reduced).

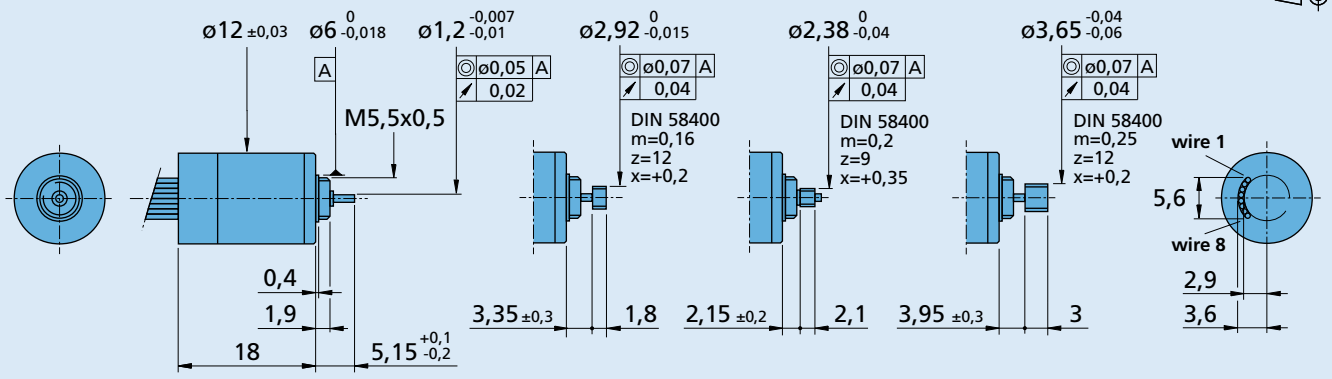
The nominal voltage (U_N) curve shows the operating point at nominal voltage in the insulated and thermally coupled condition. Any points of operation above the curve at nominal voltage will require a higher operating voltage. Any points below the nominal voltage curve will require less voltage.



Options

K1855:
Motors with analog Hall sensors
for operation with Motion Controllers

1218 ... B



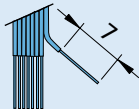
1218 S ... B

1218 M ... B
for Gearhead 10/1

1218 E ... B
for Gearheads 12/3, 12/5

1218 A ... B
for Gearhead 12/4

Cable and connection information



Cable

Single wires, material PTFE
Length 80 mm ± 3 mm
8 conductors, AWG 30

Note

Hallsensors digital
Number of pole pairs = 1

Connection

No.	Function	Colour
1	Phase C	yellow
2	Phase B	orange
3	Hall sensor C	grey
4	Logical supply +5V	red
5	Logical GND	black
6	Hall sensor A	green
7	Hall sensor B	blue
8	Phase A	brown

